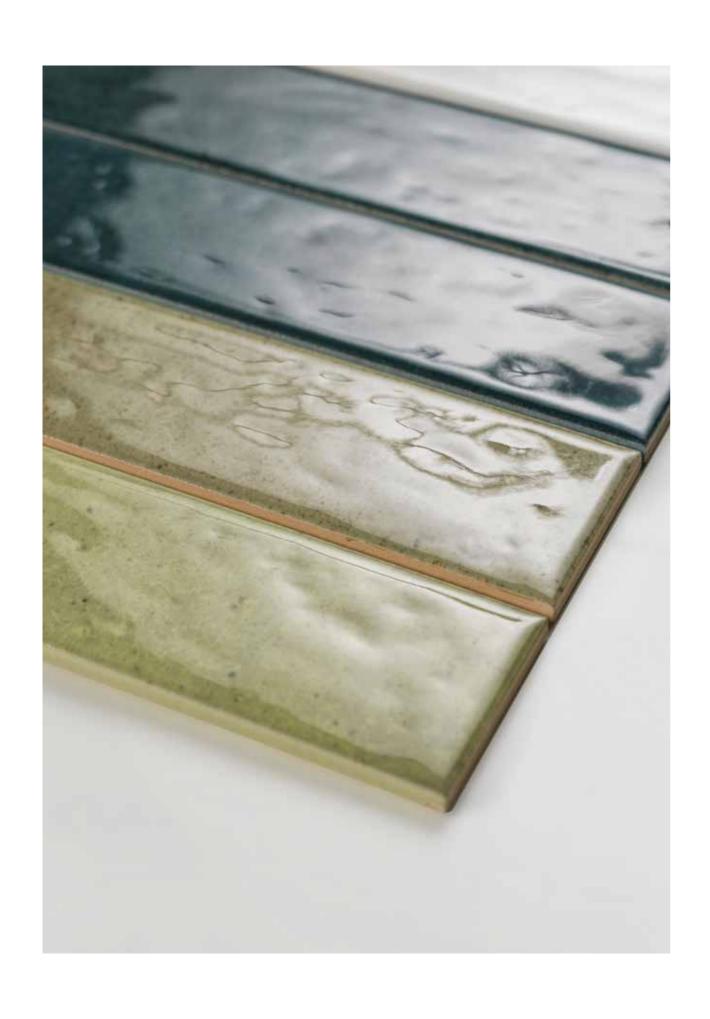
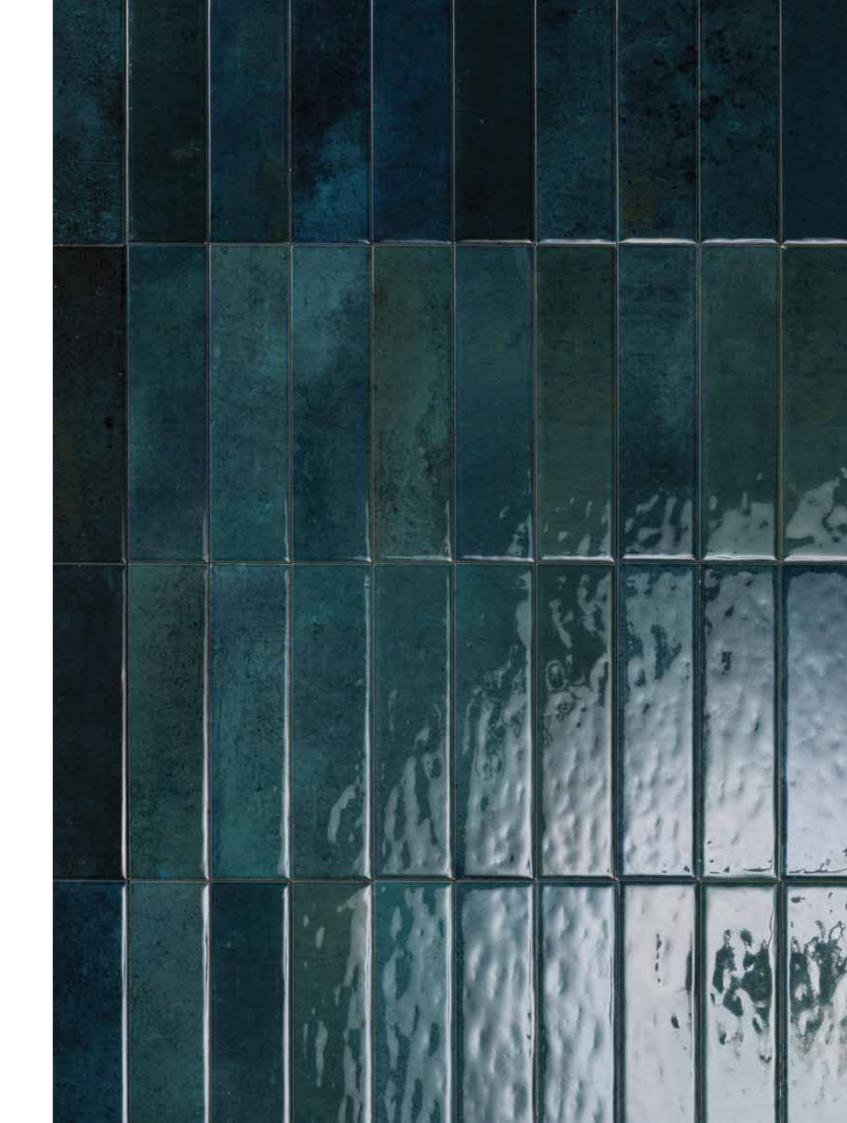
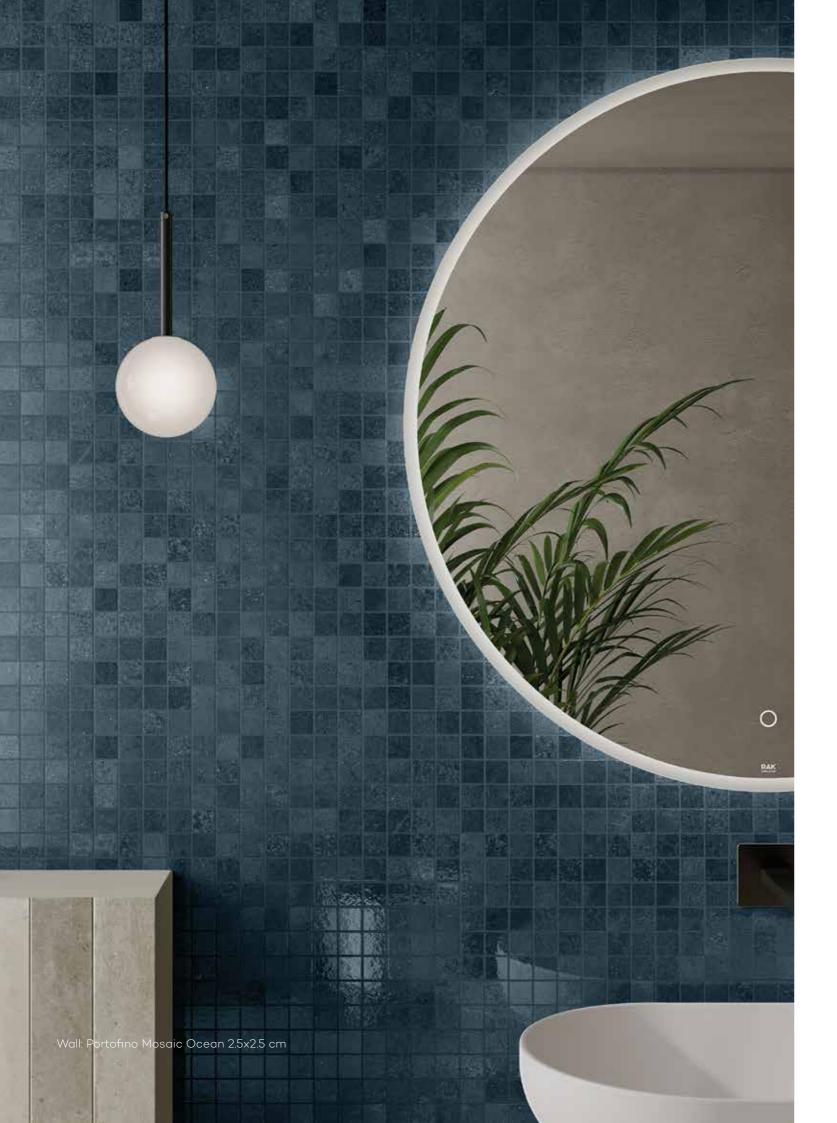


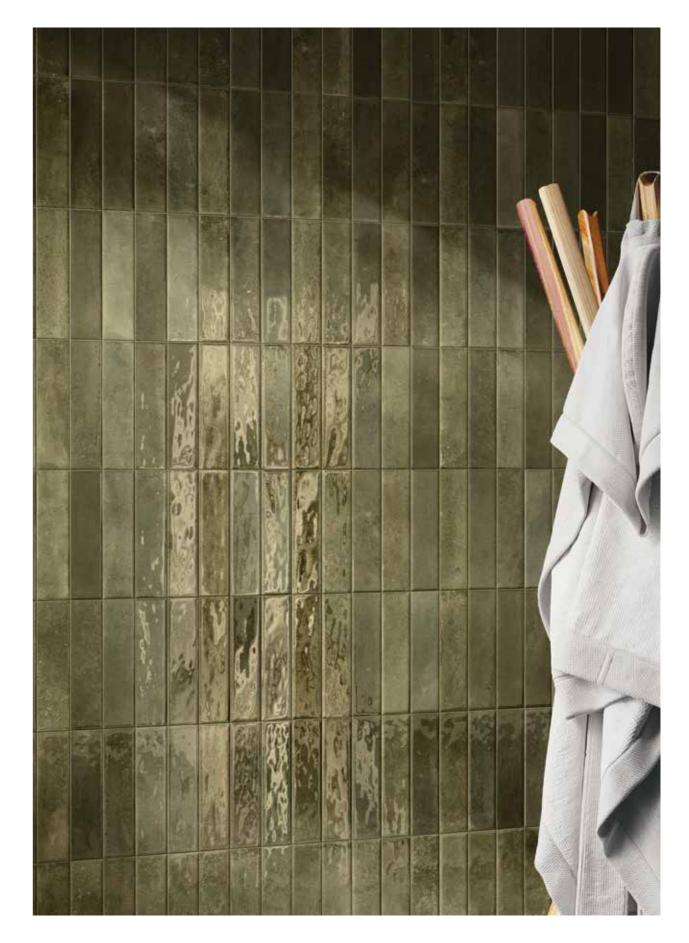
PORTOFINO

Glossy bricks and mosaics, inspired by the vibrant colors of Portofino, bring a playful, Mediterranean flair to any space. The smooth, reflective surface of these tiles captures the essence of the seaside village, with hues of turquoise, coral, and sunny yellow mirroring the shimmering waters and charming buildings of this coastal paradise. Whether arranged in bold patterns or soft gradients, these glossy tiles create an eyecatching, dynamic atmosphere, infusing interiors with the lively, carefree spirit of Portofino's stunning landscape and rich cultural heritage.









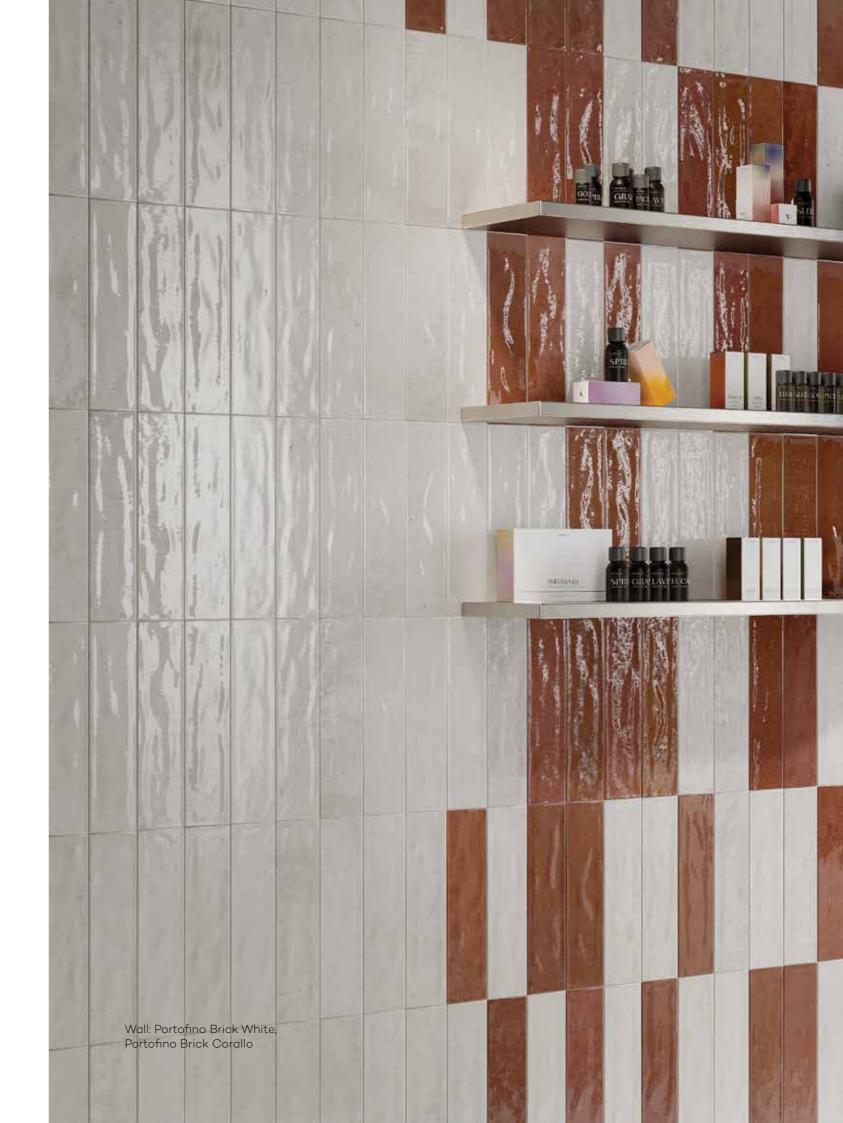
Wall: Portofino Brick Musk

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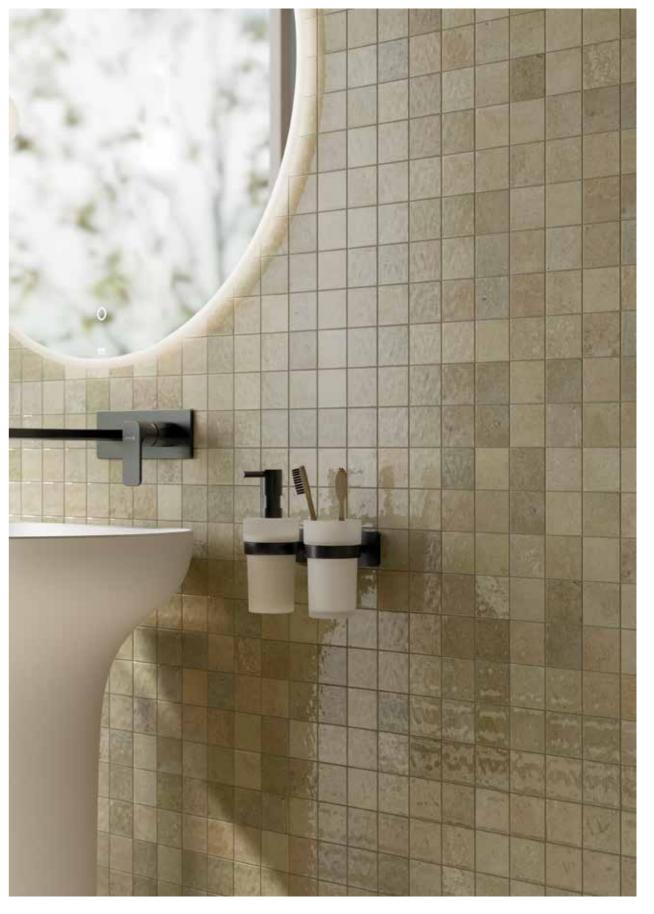
Wall: Portofino Brick Sand, Portofino Musk 10x10 cm



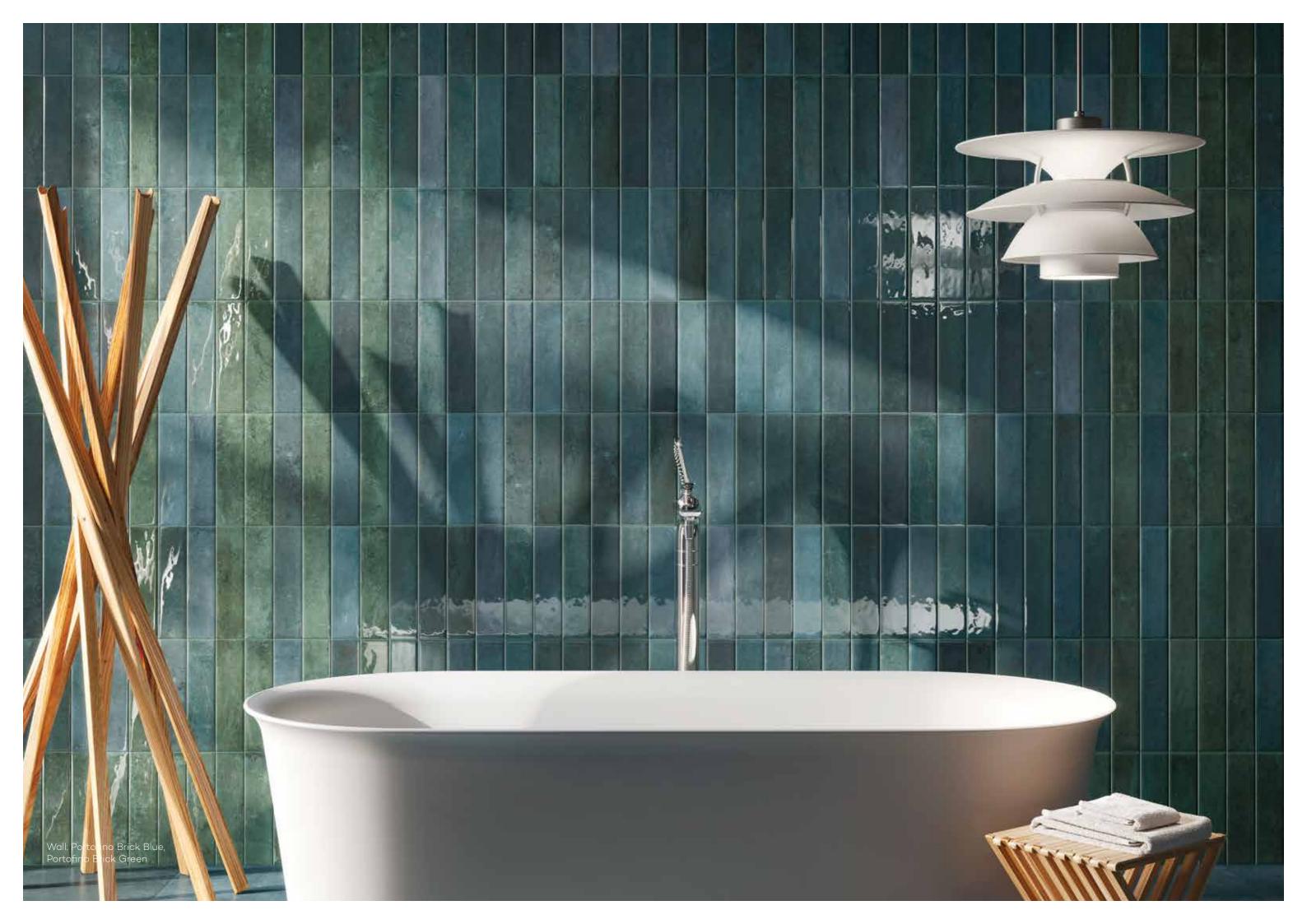








Wall: Portofino Mosaic Salvia 5x5 cm

















PORTOFINO

Glossy • Straight • Light Structure

PORTOFINO BRICK WHITE



PORTOFINO BRICK PINK



PORTOFINO BRICK SALVIA



PORTOFINO BRICK GREEN



PORTOFINO BRICK OCEAN



PORTOFINO BRICK SAND



PORTOFINO BRICK CORALLO



PORTOFINO BRICK MUSK



PORTOFINO BRICK BLUE



PORTOFINO BRICK GREIGE



COLOR	SURFACE	6.5X26 cm (2.55"X10.23")
WHITE	GLOSSY	A42WPTFN-WHE.H6X0U
SAND	GLOSSY	A42WPTFN-SND.H6X0U
PINK	GLOSSY	A42WPTFN-PIK.H6X0U
CORALLO	GLOSSY	A42WPTFN-CRAH6X0U
SALVIA	GLOSSY	A42WPTFN-SLV.H6X0U
MUSK	GLOSSY	A42WPTFN-MUK.H6X0U
GREEN	GLOSSY	A42WPTFN-GRE.H6X0U
BLUE	GLOSSY	A42WPTFN-BLE.H6X0U
OCEAN	GLOSSY	A42WPTFN-OCN.H6X0U
GREIGE	GLOSSY	A42WPTFN-GRG.H6X0U

PORTOFINO

Glossy • Straight • Smooth / Light Structure

PORTOFINO WHITE 10X10 GLUED



PORTOFINO MOSAIC WHITE 5X5



PORTOFINO MOSAIC WHITE 2.5X2.5



PORTOFINO SAND 10X10 GLUED



PORTOFINO MOSAIC **GREIGE 5X5**



PORTOFINO MOSAIC



PORTOFINO MUSK



PORTOFINO MOSAIC SALVIA 5X5



PORTOFINO MOSAIC SALVIA 2.5X2.5



PORTOFINO BLUE 10X10 GLUED



PORTOFINO MOSAIC OCEAN 5X5



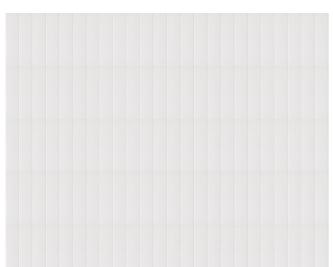
PORTOFINO MOSAIC OCEAN 2.5X2.5



COLOR	SURFACE	Smooth 32X32 cm (12.59"X12.59") 10X10 CM	Light Structure 31X31 cm (12.2"X12.2") 5X5 CM	Light Structure 29.7X29.7 cm (11.69"X11.69") 25X25 CM
WHITE	GLOSSY	A10SPTFN-WHE.H6X0T	AM2SPTFN-WHE.HOXOU	AM1SPTFN-WHE.H0X0U
SAND	GLOSSY	A10SPTFN-SND.H6X0T	-	-
MUSK	GLOSSY	A10SPTFN-MUK.H6X0T	-	-
SALVIA	GLOSSY	-	AM2SPTFN-SLV.H0X0U	AM1SPTFN-SLV.H0X0U
BLUE	GLOSSY	A10SPTFN-BLE.H6X0T	-	-
OCEAN	GLOSSY	-	AM2SPTFN-OCN.H0X0U	AM1SPTFN-OCN.H0X0U
GREIGE	GLOSSY	-	AM2SPTFN-GRG.H0X0U	AM1SPTFN-GRG.HOXOU

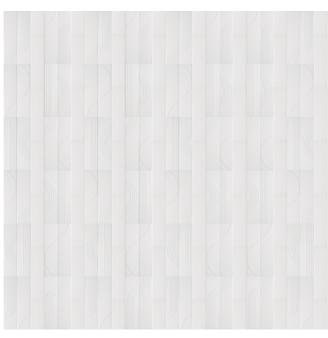
BRICK TILE PATTERNS

LAYING SOLUTION 1



Vertical stacked 6.5X26 cm

LAYING SOLUTION 2



Stepped vertical plain, alternate to vertical stacked décor 6.5X26 cm

LAYING SOLUTION 1



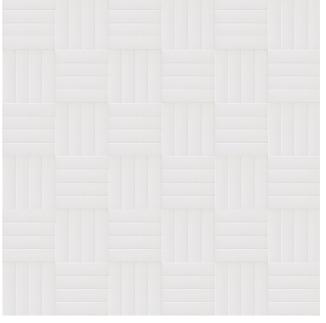
Horizontal stacked 6.5X26 cm

LAYING SOLUTION 2



Stepped horizontal 6.5X26 cm

LAYING SOLUTION 1



Basket weave 6.5X26 cm

LAYING SOLUTION 2



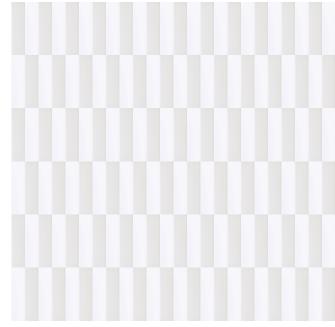
Herringbone 45° color mix 6.5X26 cm

LAYING SOLUTION 1



Bordered stack color mix 6.5X26 cm

LAYING SOLUTION 2



Checkerboard 6.5X26 cm

TECHNICAL FEATURES

WHITE BODY CERAMIC TILES (BIII):

White body Ceramic tiles are made with finest quality clays and with chamotte (a ceramic raw material with high percentage of silica). These raw materials are submitted to dry grinding and suitably mixed and wet and then pressed with hydraulic presses. Quick-cycle support firing is obtained via roller kilns reaching temperatures of approximately 1130 °C. After biscuit glazing, the vitrified product is sintered in a single-layer roller kiln at approximately 1030 °C. The resulting wall tiles have an average bending strength that is higher than 16 N/mm2 in accordance with the UNI EN ISO10545-4 standard test method and a water absorption level that is higher than 10 %; they belong to the BIII (GL) group according to the International Standard ISO 13006 and UNI EN 14411 standard. This class of products shows virtually no shrinkage during firing; therefore such dimensional consistency results in extremely easy laying.

ADVICE ON LAYING

White body tiles can be laid using either tile adhesives or cement mortar. Under no circumstances should the tiles be wet before laying when using acrylic or vinyl resin based adhesives or two- component organic solvent based adhesives. When laying large sized tiles it is best to adopt the two layer spreading method and, when the laying surface is very large, to provide for suitable expansion joints which must not be spaced more than 4-5 linear meters apart from one another.

IMPORTANT POINTS TO REMEMBER WHILE LAYING THESE TILES

When laying on wet concrete or plaster, leave to dry for at least one week for each centimetre of thickness. When laying on brick, never lay on tile adhesive measuring more than 4-5 mm in thickness. For laying on flexible supports (for example plasterboard panels, polymer panels, etc.) which may result in movement of the tiles, we advise laying on tile adhesive measuring no more than 2-3 mm in thickness and to use class C2 or D1 glues. For laying on waterproof brick, which prevents the release of damp, we advise laying on tile adhesive measuring no more than 3 mm in thickness and to use class C2 or D1 glues. Avoid laying without expansion joints or joints where stress due to expansion is released directly onto the tile.

TECHNICAL CHARACTERISTICS - WHITE BODY CERAMIC TILES (BIII)

	Test Description	Standard Test Method	International Standard ISO 13006	RAK Ceramics Specifications
\longleftrightarrow	Length & Width	BS EN ISO 10545-2	+/- 0.5%	+/- 0.3%
	Thickness	BS EN ISO 10545-2	+/-10%	+/- 5.0%
	Rectangle Squareness	BS EN ISO 10545-2	+/- 0.5%	+/- 0.4%
- 90°	Straightness of sides	BS EN ISO 10545-2	+/- 0.5%	+/- 0.3%
	Surface Flatness	BS EN ISO 10545-2	+/- 0.5%	+/- 0.3%
H ₂ 0	Water Absorption	BS EN ISO 10545-3	10% < E <= 20%	10% <e <="18%</th"></e>
$\frac{\downarrow}{\uparrow\uparrow}$	Modulus of Rupture	BS EN ISO 10545-4		
	Thickness > = 7.5mm		>=12 N/mm2	>=16 N/mm2
	Thickness < = 7.5mm		>=15 N/mm2	>=16 N/mm2
<u>√κG</u>	Breaking Strength	BS EN ISO 10545-4		
	Thickness > = 7.5mm		>=600N	>=650N
	Thickness < = 7.5mm		>=200N	>=400N
[[]	Resistance to surface abrasion	BS EN ISO 10545-7	Manufacturer to state Abrasion Class	Class 2 - 4
<u>+</u>	Resistance to Thermal Shock	BS EN ISO 10545-9	No visible defect	No visible defect
揆	Crazing Resistance	BS EN ISO 10545-11	No crazing	No crazing
	Resistance to chemicals	BS EN ISO 10545-13	No visible effect	No visible effect
<u>*</u>	Resistance to stains	BS EN ISO 10545-14	Manufacturer to state class	Stain removed Min. class 4
<u></u>	Scratch Hardness : (Moh's)	EN 101	-	4 - 6

Note: Shade variation across the batches is inherent to the manufacturing process and the pre-laying colour comparison is recommended

TECHNICAL FEATURES

GRES WHITE BODY TILES (BIIA):

Gres white body tiles are created by mixing raw materials including high quality white or red clays, quartz and feldspar in wet grinding ball mills. After grinding, a clay-based suspension of these materials called a slip is fed out of the mill then spray-dried to remove excess moisture. Following the spray drying process, the free flowing powder is pressed using advanced hydraulic presses with a specific pressing power exceeding 300 kg/cm2 in order to obtain a compact gres body. Once dried, the tiles are coated and decorated with glazes to make them aesthetically pleasing and meet our customers design requirements. The glazed tile body is then fired in roller kilns where temperatures of approximately 1200 °C are reached. The resulting product is normally a medium-to-low porosity (3% to 5%) tile, in compliance with the International Standard ISO 13006 and European Standard UNI EN 14411 standard and rated as belonging to the BIIa GL group with notable technological specifications such as the product flexural strength (average value: 30N/mm2 according to UNI EN ISO 10545-4 standard test method). As for wear resistance, this will depend on the type and colour of glazing and may change according to different products or collections. As a general rule, bright finishes are not recommended for heavy traffic floors or rooms opening onto outdoor areas, where sand or other abrasive materials are more likely to be brought in.

ADVICE ON LAYING

Our gres white body tiles can be laid using either traditional cement mortar or modern tile adhesives. When laying large size tiles, it is best to adopt the two-layer spreading system to ensure the adhesive is spread over 90 % of the tile surface. Quickly dipping each tile in water before installation will remove any dust on the back of the tile for perfect adhesion, however, do not wet the tiles if you are using vinyl, acrylic resin adhesives or two-component organic-solvent based adhesive. It is advisable to always incorporate suitable shrinkage-flexion joints (movement/expansion joints) which must not be spaced more than 4-5 metres apart from one another. These joints must be inserted not only between the tiles, but also reach the levelling compound below, consisting of either cement mortar or dry compound, depending on whether the tiles are set in the traditional manner or using a modern adhesive. The movement joints must be sealed with appropriate materials such as silicone or polyurethane-based sealants, depending on the anticipated traffic of the application area. Appropriate tile bedding layers should be used such as underlay, damp course, vapour barrier or any other layer necessary to prevent the tiles from detaching themselves or cracking due to water penetration.

TECHNICAL CHARACTERISTICS - GRES WHITE BODY TILES (BIIA)

	Test Description	Standard Test Method	International Standard ISO 13006	RAK Ceramics Specifications
$\stackrel{\textstyle \longleftrightarrow}{\longleftrightarrow}$	Length & Width	BS EN ISO 10545-2	+/- 0.6%	+/- 0.3%
=	Thickness	BS EN ISO 10545-2	+/-5.0%	+/- 5.0%
	Rectangle Squareness	BS EN ISO 10545-2	+/- 0.5%	+/- 0.4%
90°	Straightness of sides	BS EN ISO 10545-2	+/- 0.5%	+/- 0.3%
	Surface Flatness	BS EN ISO 10545-2	+/- 0.5%	+/- 0.4%
H ₂ 0	Water Absorption	BS EN ISO 10545-3	3% < E <= 6%	3% <e <="5%</th"></e>
$\frac{\downarrow}{\uparrow\uparrow}$	Modulus of Rupture	BS EN ISO 10545-4	>=22 N/mm2	>=30 N/mm2
KG ↑ ↑	Breaking Strength	BS EN ISO 10545-4		
	Thickness > = 7.5mm		>=1000N	>=1100N
	Thickness < = 7.5mm		>=600N	>=800N
[g]	Resistance to surface abrasion	BS EN ISO 10545-7	Manufacturer to state Abrasion Class	Class 2 - 4
+	Resistance to Thermal Shock	BS EN ISO 10545-9	No visible defect	No visible defect
效	Crazing Resistance	BS EN ISO 10545-11	No crazing	No crazing
	Resistance to chemicals	BS EN ISO 10545-13	No visible effect	No visible effect
*	Resistance to stains	BS EN ISO 10545-14	Manufacturer to state class	Stain removed Min. class 4
<u></u>	Scratch Hardness: (Moh's)	EN 101		4 - 6

 $\textbf{Note}: Shade\ variation\ across\ the\ batches\ is\ inherent\ to\ the\ manufacturing\ process\ and\ the\ pre-laying\ colour\ comparison\ is\ recommended$

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Product Guide

ICONS

COLOUR VARIATIONS



The least amount of shade variation attainable.



Light to moderate shade variation within each carton.



Medium to high shade variation within each carton.

INDICATIONS FOR USE





SUGGESTED APPLICATIONS



DOMESTIC PURPOSE



rooms.

LIGHT COMMERCIAL TRAFFIC AREA

Indoor public areas subject to medium pedestrian traffic such as restaurants, bars, offices, shops, hotel public areas, convention



OUTDOOR

Outdoor public environments subject to medium pedestrian traffic such as outdoor terraces, stairs, corridors, raised paving, private garden, swimming

pool and wellness areas.

Always check the slipperiness characteristics according to the intended environment, in conformity with applicable regulations or laws.

HEAVY COMMERCIAL TRAFFIC AREA

Residential areas, hotel

rooms, bathrooms

Industrial floors such as warehouses, deposits, factories.

Contact

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